## SIEMENS

## Data sheet

## 6ES7516-3AN02-0AB0



\*\*\* spare part \*\*\* SIMATIC S7-1500, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS01
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
• STEP 7 TIA Portal configurable/integrated from version	V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3AN01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.85 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
l <sup>2</sup> t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

<ul> <li>integrated (for program)</li> </ul>	1 Mbyte
<ul> <li>integrated (ior program)</li> <li>integrated (for data)</li> </ul>	5 Mbyte
Integrated (ior data)     Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	24
per priority class	24
Counters, timers and their retentivity	
S7 counter	2.040
Number     Petentivity	2 048
Retentivity	Ves
— adjustable IEC counter	Yes
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	

• Size, max.	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
	0.100 may number of modules (submodules
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of
	distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
	inserted in total
Number of IO Controllers	
<ul> <li>integrated</li> </ul>	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
	inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
<ul> <li>integrated switch</li> </ul>	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
	100

PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
- PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
- PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
- Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>— Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum
	update time of 375 $\mu$ s of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
- With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s:$ 375 $\mu s,$ 625 $\mu s$ 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 $\mu$ s	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
- activation/deactivation of I-devices	Yes; per user program
- Asset management record	Yes; per user program
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
· /	

PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
- Prioritized startup	No
— Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
	PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	32
— of which in line, max.	32 De la datal accesa all'inde faces
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared device, max.</li> </ul>	4
— activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	Yes: X3
Interface types • RS 485	Yes; X3
Interface types • RS 485 • Number of ports	Yes; X3 1
Interface types • RS 485 • Number of ports Protocols	1
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master	1 Yes
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device	1 Yes No
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication	1 Yes
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master	1 Yes No Yes
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master • Number of connections, max.	1 Yes No Yes 48; for the integrated PROFIBUS DP interface
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master	1 Yes No Yes
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master • Number of connections, max.	1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master • Number of connections, max. • max. number of DP devices	1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master • Number of connections, max. • max. number of DP devices Services — PG/OP communication	1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master • Number of connections, max. • max. number of DP devices Services - PG/OP communication - Equidistance	1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master • Number of connections, max. • max. number of DP devices Services — PG/OP communication — Equidistance — Isochronous mode	1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
Interface types	1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
Interface types	1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master • Number of connections, max. • max. number of DP devices Services - PG/OP communication - Equidistance - Isochronous mode - activation/deactivation of DP devices Interface types RJ 45 (Ethernet)	1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master • Number of connections, max. • max. number of DP devices Services - PG/OP communication - Equidistance - Isochronous mode - activation/deactivation of DP devices Interface types RJ 45 (Ethernet) • 100 Mbps	1 Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master • Number of connections, max. • max. number of DP devices Services - PG/OP communication - Equidistance - Isochronous mode - activation/deactivation of DP devices Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation	1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes
Interface types	1 Yes A8; for the integrated PROFIBUS DP interface A8; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes
Interface types	1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master • Number of connections, max. • max. number of DP devices Services - PG/OP communication - Equidistance - Isochronous mode - activation/deactivation of DP devices Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485	1         Yes         No         Yes         48; for the integrated PROFIBUS DP interface         125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET         Yes
Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP device • SIMATIC communication PROFIBUS DP master • Number of connections, max. • max. number of DP devices Services - PG/OP communication - Equidistance - Isochronous mode - activation/deactivation of DP devices Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485 • Transmission rate, max.	1 Yes A8; for the integrated PROFIBUS DP interface 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes
Interface types	1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
Interface types	1         Yes         No         Yes         48; for the integrated PROFIBUS DP interface         125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET         Yes
Interface types	1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
Interface types	1         Yes         No         Yes         48; for the integrated PROFIBUS DP interface         125; in total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET         Yes         12 Mbit/s         No         256; via integrated interfaces of the CPU and connected CPs / CMs
Interface types	1         Yes         No         Yes         48; for the integrated PROFIBUS DP interface         125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET         Yes         No

• Number of \$7 routing nothe	16
Number of S7 routing paths     Redundancy mode	10
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
	MRP Client
<ul> <li>MRP interconnection, supported</li> <li>MRPD</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
<ul> <li>PG/OP communication</li> </ul>	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
<ul> <li>Data record routing</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— bata length, max.     — several passive connections per port, supported	Yes
ISO-on-TCP (RFC1006)     Date length max	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	10
<ul> <li>— Number of nodes of the client interfaces, recommended max.</li> </ul>	2 000
— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.	300
— Number of elements for one call of     OPC_UA_NameSpaceGetIndexList, max.	20
— Number of elements for one call of     OPC_UA_MethodGetHandleList, max.	100
— Number of simultaneous calls of the client instructions for session management, per connection, max.	1
<ul> <li>— Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
— Number of registerable nodes, max.	5 000
— Number of registerable method calls of	100
OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space

Application of the structure	Voo
Application authentication	Yes Available segurity policies: None Pacie129Pac15, Pacie256Pac15
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
- User authentication	"anonymous" or by user name & password
- GDS support (certificate management)	Yes
- Number of sessions, max.	48
- Number of accessible variables, max.	100 000
— Number of registerable nodes, max.	20 000
- Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
— Number of server methods, max.	50
<ul> <li>Number of server methods, max.</li> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of impuls/outputs per server metricul, max.</li> <li>Number of monitored items, recommended max.</li> </ul>	2 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of monitored name, recommended max.</li> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the
— Number of Server Interfaces, max.	type "Reference namespace"
<ul> <li>— Number of nodes for user-defined server interfaces, max.</li> </ul>	5 000
Alarms and Conditions	Yes
Number of program alarms	200
— Number of program alarms     — Number of alarms for system diagnostics	100
Further protocols	
MODBUS	Yes; MODBUS TCP
	res, modbus top
Isochronous mode	Vee
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	1 000
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
<ul> <li>Number of alarms for motion technology objects</li> </ul>	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
- of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes
Forcing     Forcing, variables	Peripheral inputs/outputs
<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul>	200
Number of variables, max.     Diagnostic buffer	
	Vac
present     Number of optrios, max	Yes
Number of entries, max.	3 200
— of which powerfail-proof Traces	500
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes

Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology chicate</li> </ul>	2 400
technology objects	
Required Motion Control resources	10
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	7
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
	display is switched off
vertical installation, min.	-25 °C; No condensation
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
Password for display	Yes
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm

Depth	129 mm
Weights	
Weight, approx.	845 g
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